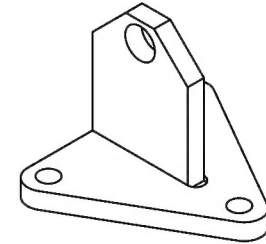
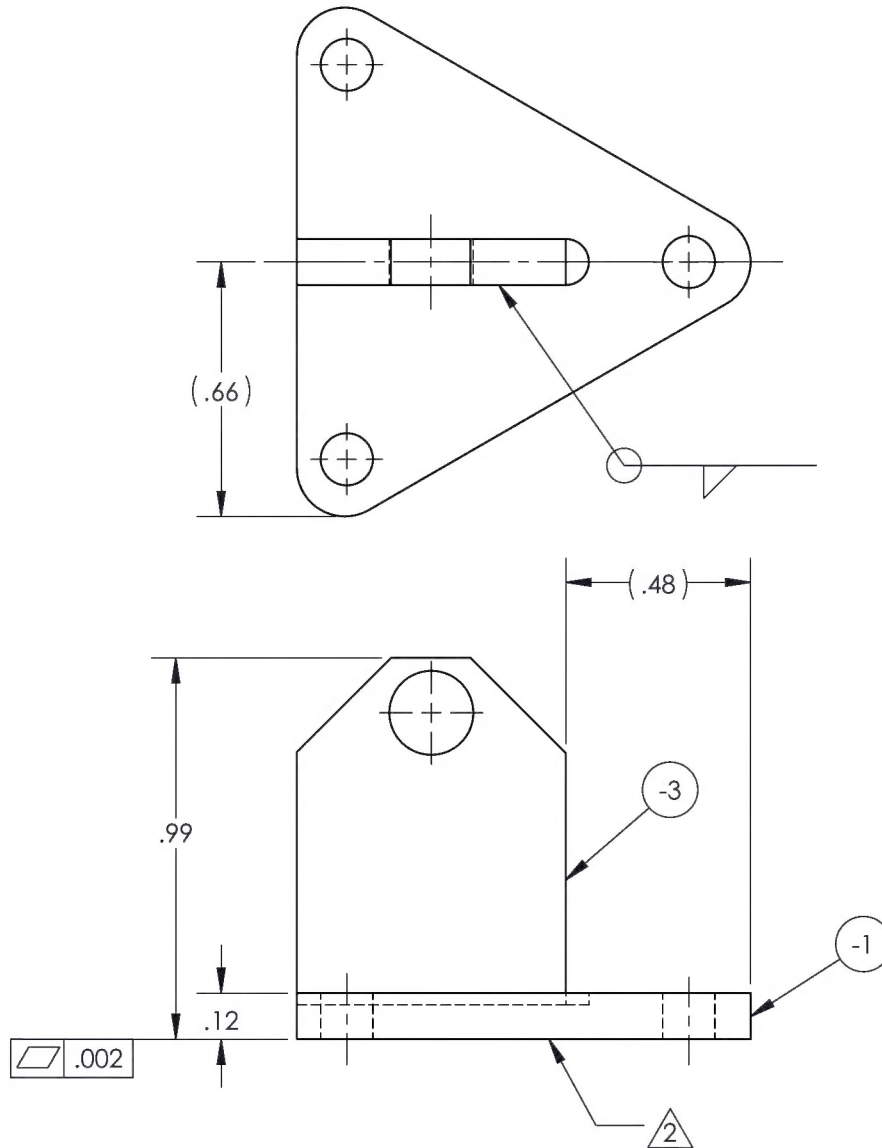


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D WELDMENT DIM. WAS .120 IS .12, -1 ADDED $\sqrt{.03 \times .120 \times .70}$ SLOT FOR WELDING -3. -3 ADDED .030 TO BOTTOM OF PART, ADDED ENGRAVE NOTE.	12/2/2013	RJC	GE
2	15-0058	UPDATED TO NEW DRAFTING STANDARDS. -1 ADDED FULL R TO SLOT.	3/16/2015	DPD	JAG



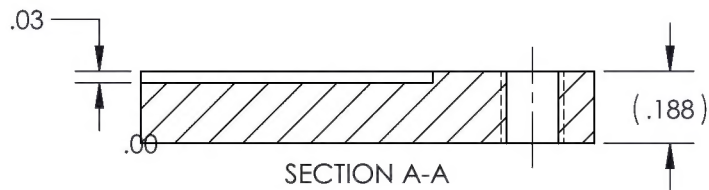
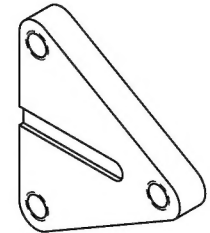
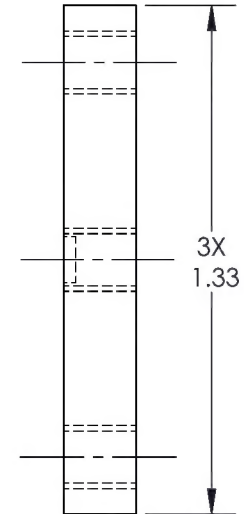
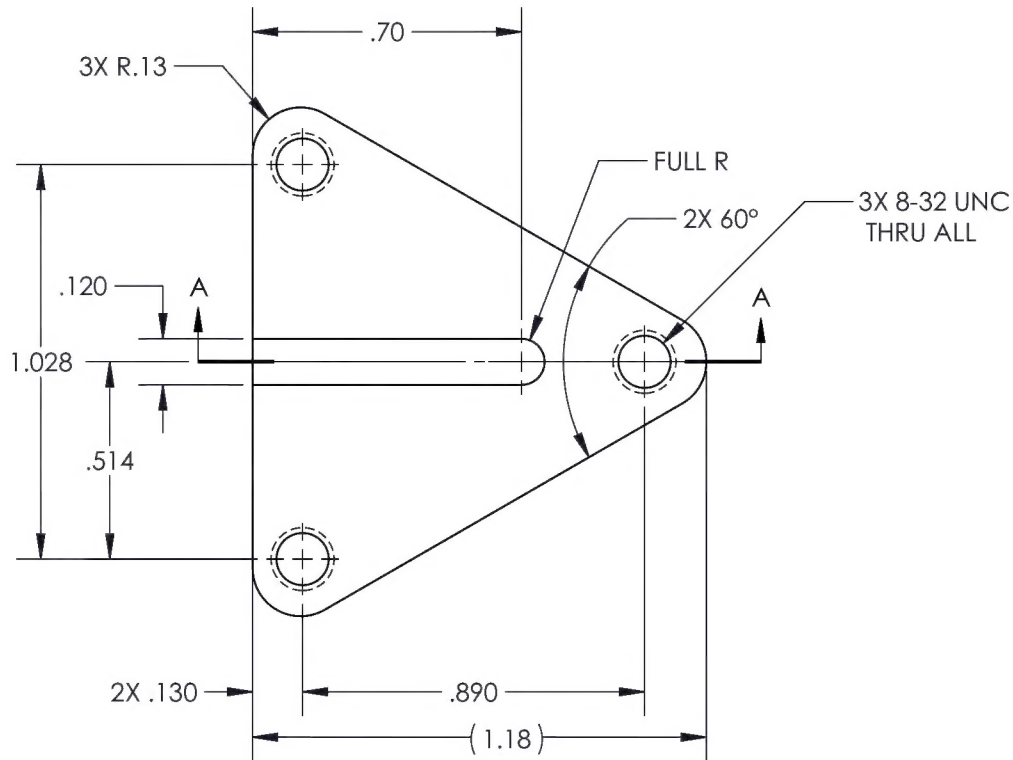
NOTES:
 1. REF. ROLLS ROYCE T/N: 23032992.
 2. SURFACE AFTER WELDING.

DART AEROSPACE	
TITLE BRACKET, VIBRATION PICK-UP	
DWG NO. RB23032992	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CLOUGH APPROVED D Weil HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL RR 250, 300
SCALE 2:1	DATE 7/23/2013
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	PLATE	S.S.		2
			-3	1	LEG	S.S.		3

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-1 ADDED ∇ .03 X .120 X .70 SLOT FOR WELDING -3.	12/2/2013	RJC	GE
2	15-0058	-1 ADDED FULL R TO SLOT.	3/16/2015	DPD	JAG

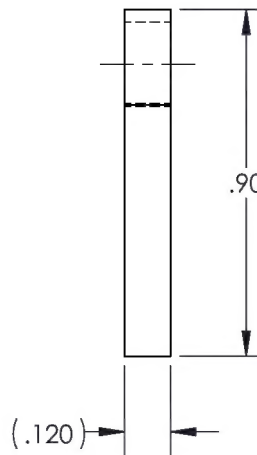
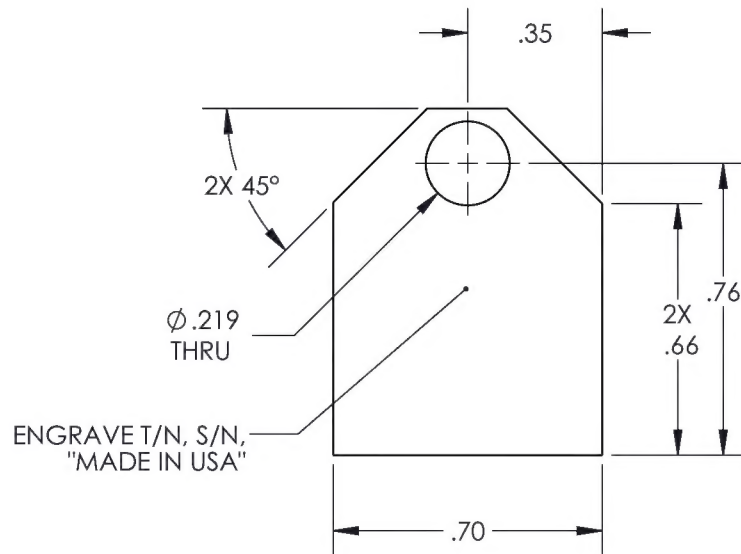
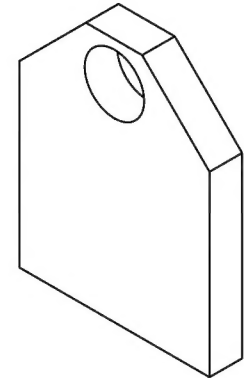
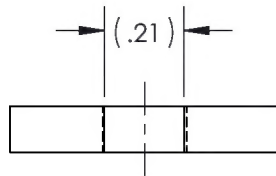


(-1)
PLATE

DART AEROSPACE	
TITLE BRACKET, VIBRATION PICK-UP	
DWG NO. RB23032992-1	REV 2
MAT'L S.S. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CLOUGH APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL RR 250, 300
SCALE 2:1	DATE 7/23/2013
SHEET 2 OF 3	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-3 ADDED .030 TO BOTTOM OF PART, ADDED ENGRAVE NOTE.	12/2/2013	RJC	GE



③
LEG

DART AEROSPACE	
TITLE BRACKET, VIBRATION PICK-UP	
DWG NO. RB23032992-3	REV 2
MAT'L S.S.	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	RR 250, 300
SCALE 2:1	DATE 7/23/2013
SHEET 3 OF 3	